



SUPPLIERS OF IMPORTED AND DOMESTIC VEGETABLE OILS

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DEHYDRATED CASTOR OIL
ASTM D 961

<u>VALUES</u>	<u>ASTM TEST</u>	<u>SPECIFICATIONS</u>
COLOR GARDNER	D 1544	4 MAX
APPEARANCE	D 2090	CLEAR
ACID VALUE	D 1639	4 MAX
REFRACTIVE INDEX at 25°C	D 2090	1.4805 - 1.4825
IODINE VALUE	D 1959	125-145
SPECIFIC GRAVITY, at 25/25°C	D 1963, D 1475	0.926 - 0.937
SAPONIFICATION VALUE	D 1962	188 – 195
VISCOSITY @ 25°C (G-H)	D 1545, D 1455	F to I
GEL TIME @ 315°C, min	D 1955	145, approximately